



## Enester ECO® EPN-120-GR5-T2-900

### PBT Industrial Quality Compound

**Product Description :** 30% Glass Fiber Reinforced, 20% Recycled Content, Black Color, Polybutylene Terephthalate and Polyethylene Terephthalate Compound

**Key Features :** ENESTER ECO EPN-120-GR5-T2-900 is heat and UV stabilized, lubricated PBT/PET compound with good mechanical and impact strength properties

**Process Method :** Injection Moulding

**Uses :** Recommended for automotive applications

**Revision Date :** 01.01.2024

	Value	Unit	Standard
<b>Physical</b>			
Density	1.54	gr / cm3	ISO 1183 1-A
<b>Mechanical</b>			
Tensile Stress at Break	125	MPa	ISO 527-1
Elongation at Break	2.5	%	ISO 527-1
Tensile Modulus	9700	MPa	ISO 527-1
Izod Impact Strength (Notched) (23°C)	9	kJ/m2	ISO 180/1A
Charpy Impact Strength (Notched)	9	kJ/m2	ISO 179/1A
Flexural Modulus	8200	Mpa	ISO 178
Flexural Strength	195	Mpa	ISO 178
Izod Impact Strength (Unnotched)	45	kJ/m2	ISO 180/1A
Charpy Impact Strength (Unnotched)	50	kJ/m2	ISO 179/1U
<b>Thermal</b>			
HDT (0.45 Mpa)	210	°C	ISO 75B
HDT (1.8 Mpa)	190	°C	ISO 75A
Vicat Softening Point (120°C/h & 10 N)	210	°C	ISO 306 Method A120
<b>Flammability</b>			
Flammability (1,6 mm)	HB	*	UL 94
Flammability ( 3,2 mm )	HB	*	UL 94



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#### Drying Condition

Drying Time(hr)	2-4
Drying Temperature(°C)	120-140

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#### Molding Condition (°C)

1st Zone (hopper)(°C)	230-245
2nd Zone(°C)	235-250
3rd Zone(°C)	240-260
Nozzle(°C)	240-260
Mold Temperature(°C)	40-80

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#### Important Notice;

The above results are obtained from the tests conducted in Ravago Petrokimya laboratories on injection molded ISO samples and cannot be used directly to determine end-use or design specification. Datasheet values represent a statistical average of product properties and they may be subject to change as new information becomes available. Customers and other users should make their own independent determination that the product is suitable for the intended use. Ravago Petrokimya accepts no responsibility for results obtained by the application of this information and disclaims all warranties that might arise in connection with this information.